

**TO
PARTS**

PATRIOT

— CBV 2450 & CBV 2460 —
CHIPPER-BLOWER-VAC™



! WARNING: THE POWER MUST BE OFF, THE ROTOR FULLY STOPPED AND THE SPARK PLUG WIRE DISCONNECTED FROM THE SPARK PLUG BEFORE ANY SERVICE OR MAINTENANCE IS PERFORMED. PERSONAL INJURY MAY RESULT.

! DANGER: A SPECIAL CUT-OFF SWITCH DISABLES THE ENGINE WHEN THE BAGGER-BLOWER IS REMOVED FROM THE DECK. HOWEVER, THE ROTOR WILL SPIN IF YOU PULL THE CORD. THIS CAN CAUSE A VERY SERIOUS INJURY. DO NOT PULL THE CORD OR ATTEMPT TO START THE MACHINE WITHOUT FIRST INSTALLING THE BAGGER-BLOWER.

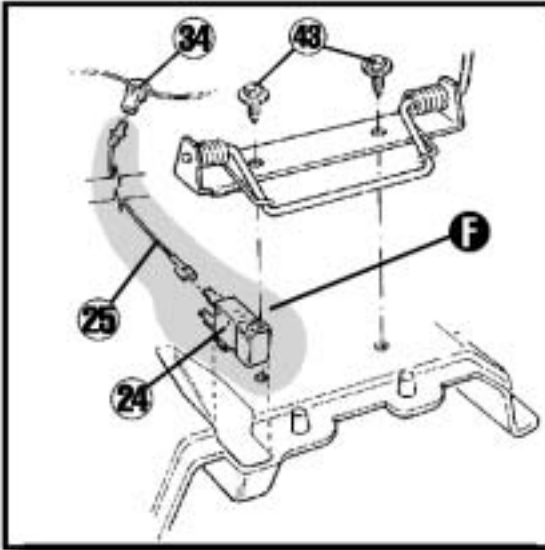
! CAUTION: OPERATE YOUR GAS ENGINE OUTDOORS, IN A WELL VENTILATED AREA. KEEP CHILDREN AND PETS AWAY FROM THIS POWER EQUIPMENT. SERIOUS INJURY OR DEATH CAN RESULT.

! WARNING: NEVER PUT YOUR HANDS, FACE OR CLOTHING INTO THE CHIPPER CONE OR OTHER INLETS WHEN THE ROTOR INSIDE IS STILL TURNING. KEEP YOUR FINGERS AND FACE OUT OF THE BAG, BLOWER AND VACUUM SNOOT WHEN THE ROTOR IS TURNING. SERIOUS PERSONAL INJURY MAY RESULT.

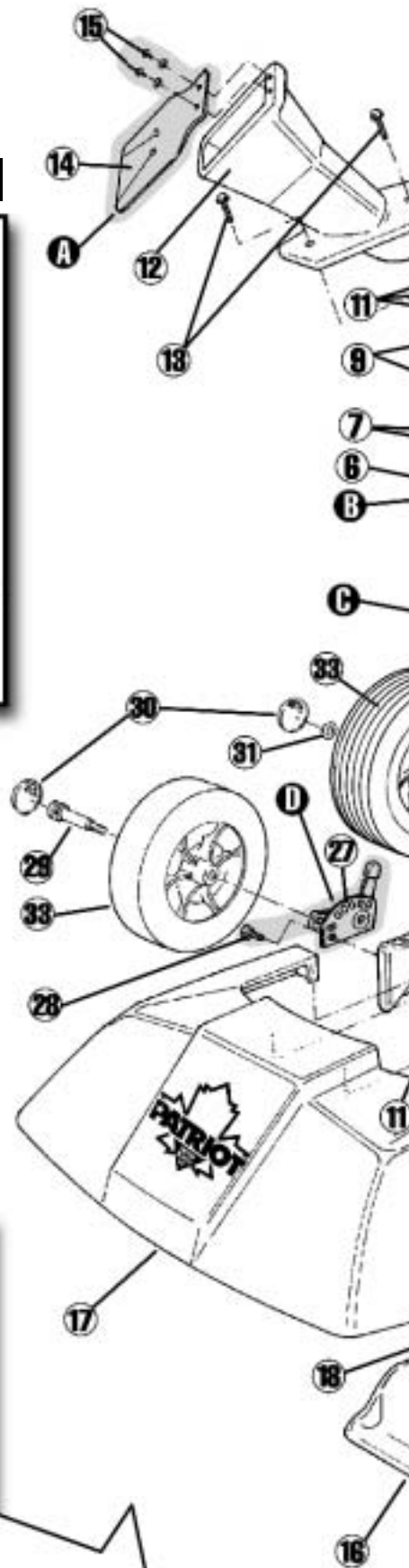
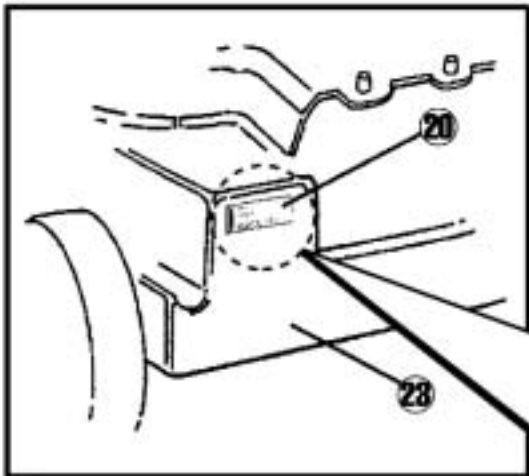
! ATTENTION: WEAR GOGGLES AND STURDY SHOES WHEN USING THIS MACHINE. HEARING PROTECTION ALSO ADVISED. SEE YOUR MANUAL FOR COMPLETE OPERATION AND SERVICE INSTRUCTIONS AND WARNINGS.

■ SERVICE KITS

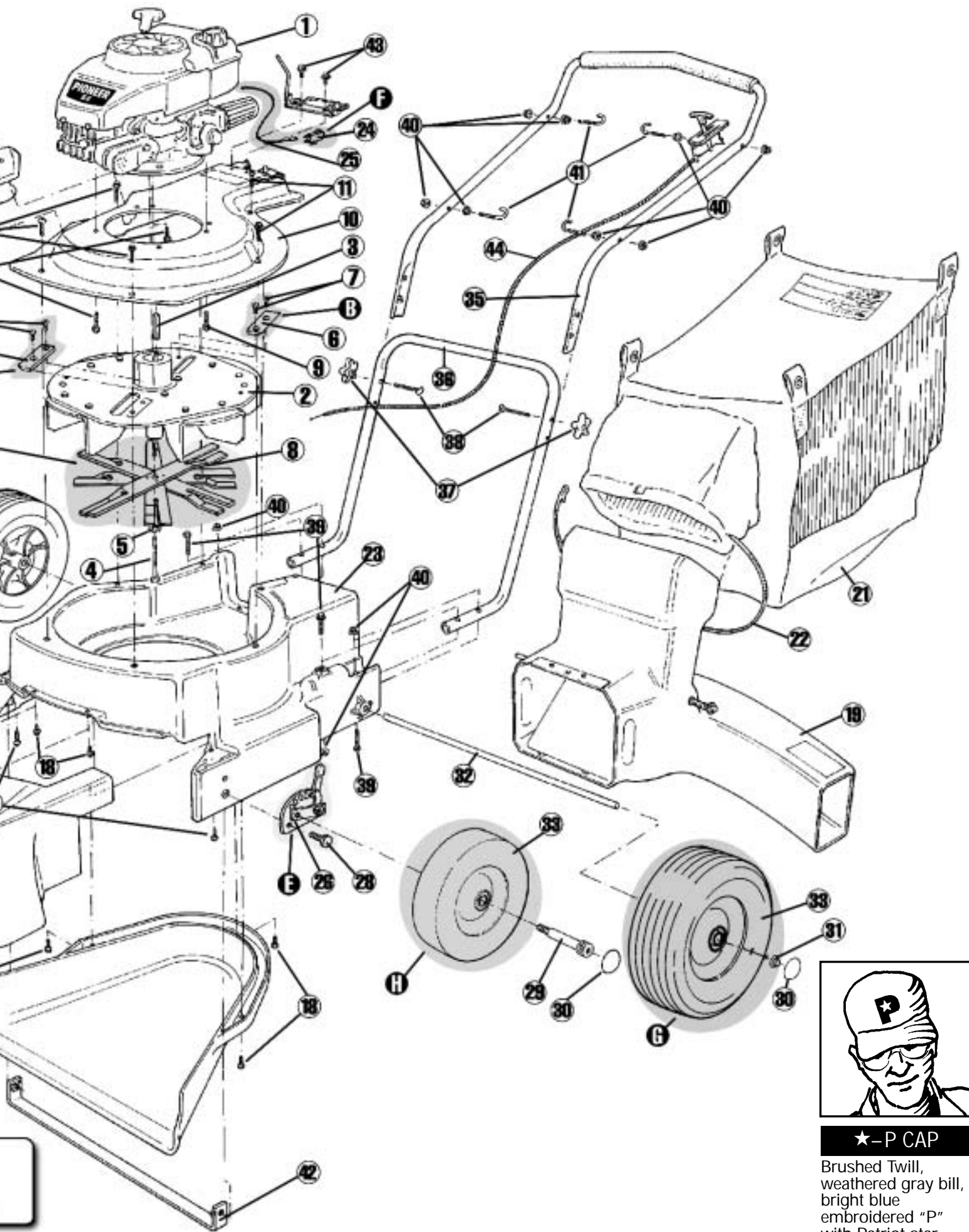
SAFETY KILL SWITCH ASSEMBLY



REAR VIEW OF DECK



PATRIOT MODEL
SERIAL #
Proudly manufactured in the USA by
The Patriot Company of Milwaukee, WI
Several patents pending.



★-P CAP

Brushed Twill,
 weathered gray bill,
 bright blue
 embroidered "P"
 with Patriot star.
 Made in USA.

The "Ill. #" refers to the numbered parts in the illustration. Use the "Part #" and the "Description" when ordering. "Qty." refers to the total number of each part the machine is built with.

Ill. #	Part #	Description	Qty.
1	825150005VC	Tecumseh 5HP Ultra Rem	1
1	825150006V	Tecumseh 6HP Ultra OHV Rem	1
2	325001165B	Rotor CBV	1
3	703100005	Square Key 1/4X1-7/8"	1
4	748500005	HHCS 3/8-24X3-1/2" Gr 8	1
5	716620005	LW 3/8"	1
6	810091215	Chipper Knife CBV 2" (See Service Kit B)	2
7	706850005	FHSCS 5/16-24X5/8"	4
8	140091225	Flail Blade (See Service Kit C)	4
9	743520005	HWHTCS 3/8-16X1" — Type 23	3
10	503001075B	Engine Mount Assm. CBV (Call Factory)	1
11	744520005	HHTFS 1/4X1-1/4" Type B	8
12	503001145A	Chipper Casting Assm	1
13	747520005	HWHTCS 5/16-18X1-1/2 — Type 232	
14	114001155	Chipper Casting Guard (See Service Kit A)	1
15	732220005B	Rivet 3/16x.625 (See Service Kit A)	2
16	503051115	Vac Tray – Black	1
17	538031105A	Snout Assm – Blue	1
18	766520005	HWHTFS 5/16X5/8" – Type B	5
19	500051055BB	Baffle Discharge Assm (Call Factory)	1
20	800070455	Serial Number Decal	1
21	800071065	4 Bushel Bag w/Dust Deflector	1
22	32" BCT	32" Black Cable Tie	1
23	832011045A	Xenoy Deck Assm w/serial tag	1
24	700251305	Pin Plunger Switch (See Service Kit F)	1
25	WIRE-CBV-B	Wire Harness (See Service Kit F)	1
26	801021235A	H/Adj Left 5 Pt (See Service Kit E)	1
27	801021345A	H/Adj Right 5 Pt (See Service Kit D)	1
28	753520005	HHCS 3/8-16X3/4" Gr5	2
29	756520005	HHSB 1/2X1-1/2"	2
30*	735050005	Hub Cap — Black – 2450/2460	4/2
31*	704900005	Push Nut — 1/2" or 5/8" – 2450/2460	2
32*	804001245	Axle — 1/2" or 5/8" – 2450/2460	1
33	734040005	Wheel 8" — Silver – 2450/2460	2/4
33	709040000	Wheel 10" — Silver (For CBV-2460)	4/2
34	WIRETAP	Wire Tap 1/4"	1
35	641051276A	Handle Bar Upper	1
36	641051255	Handle Bar Lower	1
37	705350005	5-Star Knob, 5/16-18	2
38	750020005	Curved Head Screw 5/16-18X2"	2
39	749020005	CS1/4-20X1-1/2" Gr 5	4
40	707320005	SFLN 1/4-20	12
41	757020005	J-Bolt 1/4-20X2-5/16"	4
42	601051855	Wheel Support Brkt	1
43	745520005	HHTFS 1/4x3/4" – Type B	2
44	800071295	Throttle Control (For CBV-2460)	1

SERVICE KITS

Service kits are packaged for convenience for all Patriot chipper-blower-vacs.

Ill. #	Part #	Description	Qty.
A	990001155	Chipper Casting Guard Kit, CBV: INCLUDES Chipper Casting Guard Rivet 3/16x.625	1 2
B	990001215	Chipper Knife Kit, CBV: INCLUDES CBV Knife FHSCS 5/16-24x5/8" Socket Hex Key 3/16"	2 4 1
C	990091225	Flail Blade Kit: INCLUDES Shredding Flail Blade	4
D	990021435R	CBV, (R) Height Adj., 5 Point Kit: INCLUDES Height Adjustor Right 5 Point HHCS 3/8-16x3/4"	1 1
E	990021235L	CBV, (L) Height Adj., 5 Point Kit: INCLUDES Height Adjustor Left 5 Point HHCS 3/8-16x3/4"	1 1
F	990051305	Pin Plunger Switch Kit: INCLUDES Safety Kill Switch Wire Harness	1 1
G	990040005R	CBV 8" Rear Wheel Kit: INCLUDES Push Nut 1/2" 10" Wheel – Silver	1 1
H	990040005F	CBV 8" Front Wheel Kit: INCLUDES 8" Wheel – Silver Disc Spring .787	1 1
I	920000005D-B	Setup Hardware Bag, CBV Kit: INCLUDES 5-Star Knob 5/16-18 Curved Head Screw 5/16-18x2" CS 1/4-20x1-1/2" SFLN 1/4-20 J-Bolt 1/4-20x2-5/16" Socket Hex Key 3/16" Safety Goggles	2 2 4 12 4 1 1
J	PAT-CBV-VAC	Vacuum Hose Kit: INCLUDES Hose 15'x4" Vac Adapt. Vac Handle Vac Snout Hardware Pack	1 1 1 1 1

Customer Service

8AM – 4PM CST

1-800-798-2447
FAX 1-262-523-1011

*For Units —CBV-2450/CBV-2460